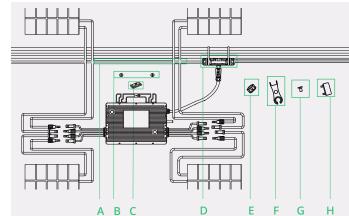
# hoymiles

# HMT-2000-4T Series Quick Installation Guide

\*Applicable to HMT-1600/1800/2000-4T microinverters

## 1. Accessories

Description
3P-AC Trunk Cable, 12/10 AWG Cable
M8 $\times$ 25 screws (Prepared by the installer)
Grounding Accessory
3P-AC Trunk Connector
3P-AC Trunk Port Cap
3P-AC Trunk Port Disconnect Tool
3P-AC Trunk End Cap
3P-AC Trunk Connector Unlock Tool



\*Note: All accessories above are not included in the package and should be purchased separately.

## 2. Installation Steps

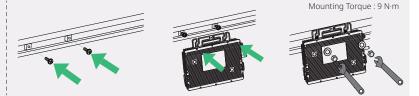
The order of Step 1 and Step 2 can be reversed according to your planned needs.

## Step 1. Plan and install the Microinverter

A) Mark the position of each microinverter on the rail, according to the PV module layout.

**B** ) Fix the screws on the rail.

**C** ) Hang the microinverter (label side up) on the screws and beneath the PV module. Then tighten the screws.



Note:

1. Install the microinverter and all DC connections under the PV module to avoid direct sunlight, rain exposure, snow buildup, UV, etc.

2. Leave at least 2 cm of space around the microinverter enclosure to ensure ventilation and heat dissipation.

3. Mounting torque of the 8 mm screw should be 9 N·m. Please do not over-torque.

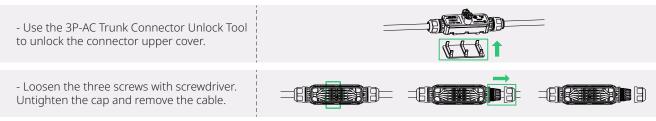
## Step 2. Plan and Build the 3P-AC Trunk Cable

3P-AC Trunk Cable is used to connect the microinverter to distribution box.

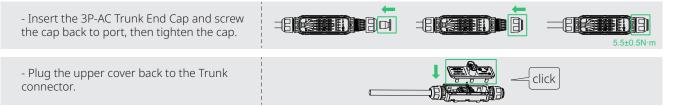
**A**) Determine how many microinverters you plan to install on each AC branch and prepare AC Trunk Connectors accordingly.

**B**) Take out segments of AC Trunk Cable as you need to make AC branch.

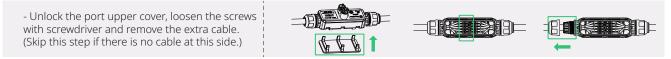
1) Disassemble the AC Trunk Connector and remove the cable.



2) Install the 3P-AC Trunk End Cap at one side of 3P-AC Trunk Cable (The end of 3P-AC Trunk Cable).



3) Install AC end cable on the other side of 3P-AC Trunk Cable (connected to the distribution box).



- Prepare a segment of AC cable with suitable lengthto connect to the distribution box, with stripping requirements fulfilled.	8±1mm H 70±5mm
- Insert the cable into the cap in a way that theL1, L2, L3, PE and N lines are in correspond- ing slots.	
- Tighten the screws and tighten the cap back to the port.	0.4±0.1N·m
- Plug the upper cover back to the Trunk connector.	

Note:

- 1. Tightening torque of the cap: 5.5±0.5 N·m. Please do not over-torque.
- 2. Torque of locking screw: 0.4±0.1 N·m.
- 3. Do not damage the sealing ring in the 3P-AC Trunk Connector during disassembly and assembly.

C) Repeat the above steps to make all the 3P-AC Trunk Cables you need, then lay out the cable on the rail in the suitable position so that the microinverters can be connected to the Trunk connectors.

**D** ) Attach the 3P-AC Trunk Cable to the mounting rail and fix the cable with tie wraps.

## Step 3. Complete the AC Connection

A) Push the AC Sub Connector from microinverter to the 3P-AC Trunk Connector until it clicks

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B) Connect the AC end cable to the distribution box, and wire it to the local grid network.

**C**) Please plug the 3P-AC Trunk Port Cap in any vacant AC Trunk Port to make it water and dust-proof.

#### Note:

1. Make sure that the 3P-AC Trunk Connectors are kept away from any water-channeling surface.

2. In case you need to remove the microinverter AC cable from 3P-AC Trunk Connector, please use the 3P-AC Trunk Port Disconnect Tool and insert the tool into the side of AC Sub Connector to complete the removal.

#### Step 4. Create an Installation Map

- A) Peel the removable serial number label (as shown) from each microinverter.
- **B**) Affix the serial number label to the respective location on the installation map.

#### Step 5. Connect PV Modules

- A) Mount the PV modules above the microinverter.
- **B**) Connect the PV modules' DC cables to the DC input side of the microinverter.

Note: Please use the DC extension cable when the length of DC cable is insufficient to reach the desired location.

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## Step 6. Energize the System

- A) Turn on the AC breaker for the branch circuit.
- B) Turn on the main AC breaker for the house. Your system will start to generate power in about two minutes.

### Step 7. Set up Monitoring System

Please refer to the DTU User Manual or DTU Quick Installation Guide, and Quick Installation Guide for S-miles Cloud to install the DTU and set up monitoring system.

Product information is subject to change without notice. (Please download reference manuals at www.hoymiles.com).





